

*Tuesday, September 22, 2009 1:17:23 PM*

Page 1

## Quality Control

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**THE UNIVERSITY OF CHICAGO**

[illegible][illegible]

**Abstract**

**00000000000000000000**

**Abstract**

NC BRAKE

(8)

8

SB 09 (15 | 21)

8545  
=> m. 104110/27

8x

**1 10076181 1129 WBS 112017 000000 110000**

QC

## Quality Control

0.00

⇒ ১০৮৬২৭

53



**Abstract**

Tuesday, September 22, 2009 1:17:23 PM

**Accept**

**Setup Start**

**00000000000000000000**

**Stop**

**00000000000000000000000000000000**

**Cust Item ID:**

**Start Date:** 9/23/2009      **Start Qty:** 8.00

**Required Date: 10/2/2009      Req'd Qty: 8.00**

**Customer:**

**Reference:**

Run Start



**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Stop**

[illegible]

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Operation	Description
1	Start of the program
2	Initialisation of the variables
3	Calculation of the sum of the squares of the first n natural numbers
4	Calculation of the sum of the first n natural numbers
5	Calculation of the ratio of the sum of the squares to the square of the sum
6	Output of the result
7	End of the program

### Set Up/ Run Hours

**Draw  
Number**

**Draw**  
**Rev.**

**Plan  
Code**

**Accept  
Qty**

Reject  
Qty**Reject  
Number**

**Insp.  
Stamp**

120

Identify as per dwg & Stock Location: WAO25A

0.00

[REDACTED]

### Packaging

## Memo

0.00

## Packaging

130

QC21- Final Inspection - Work Order Release

0.00



QC

## Memo

0.00

## Quality Control

Code Qty Qty Number Stamp  
Cpl 09 11 09

09/11/10

MF 09-11-10

# Picklist Print

Tuesday, September 22, 2009 1:17:23 PM

Page 1

Work Order ID: 52275



Parent Item: D2013-4RevC



Parent Item Name: Mirror Bracket RH, 212

Start Date: 9/23/2009

Required Date: 10/2/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	286.3500	16.3983			

304 RD Tube .750 x .049W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

286.35

107518

2.77

108498

0

109314

8.5

110113

0.73

110271

0.03

111096

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111457

11.43

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112800

12

8/30/09 09/10/21 (8)

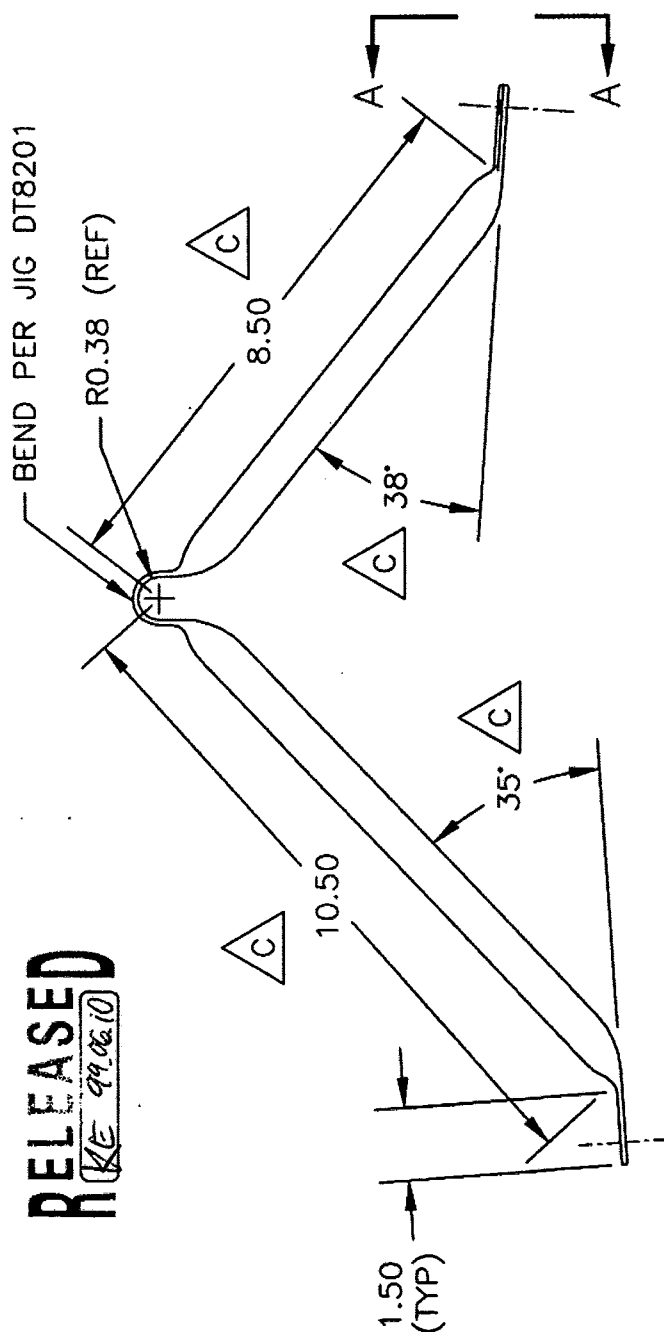


SHOP COPY  
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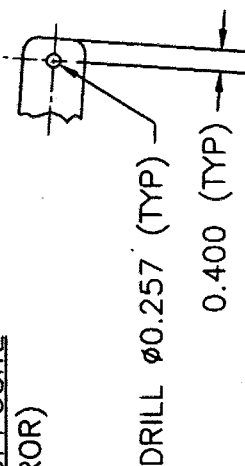


UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52275

DESIGN JB.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED DS	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

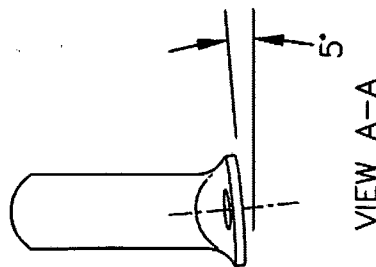


D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)



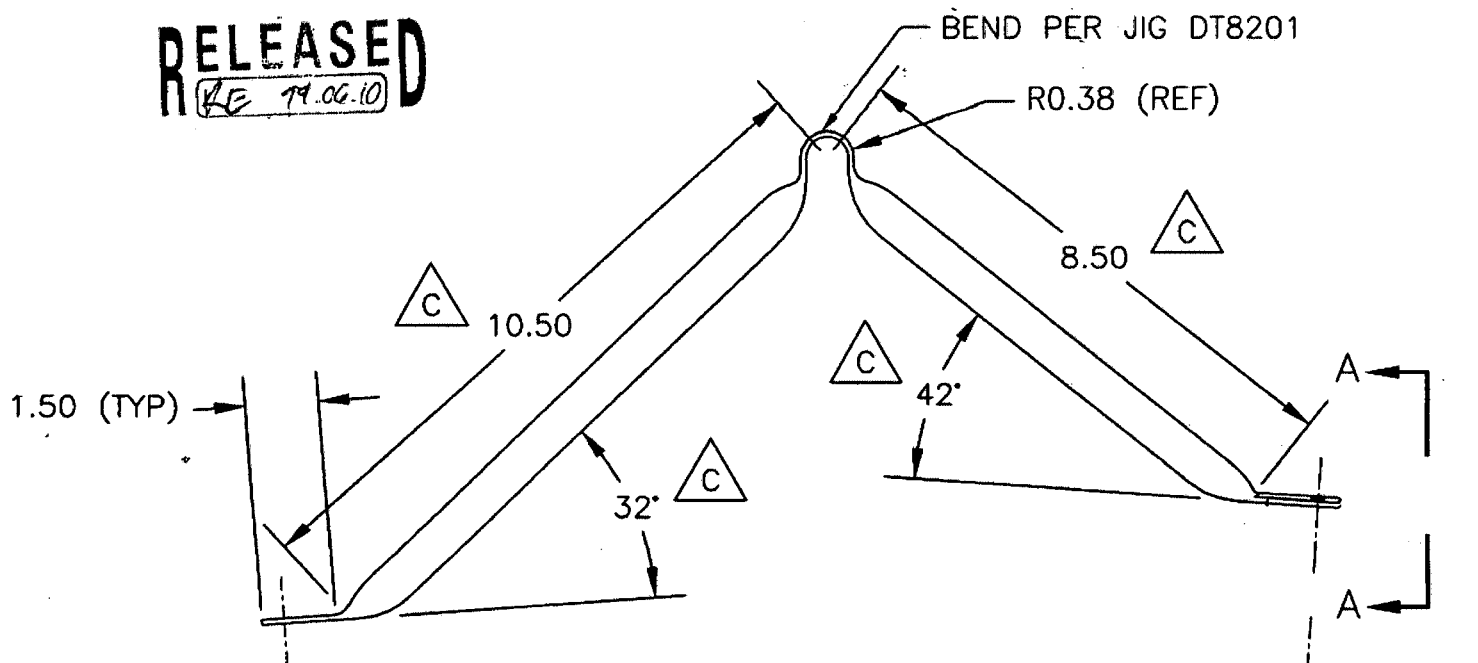
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL

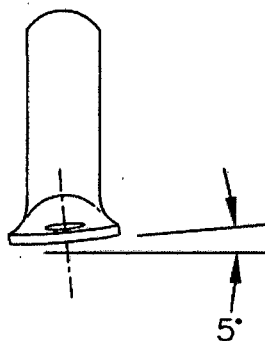


RELEASED  
KE 99.06.10

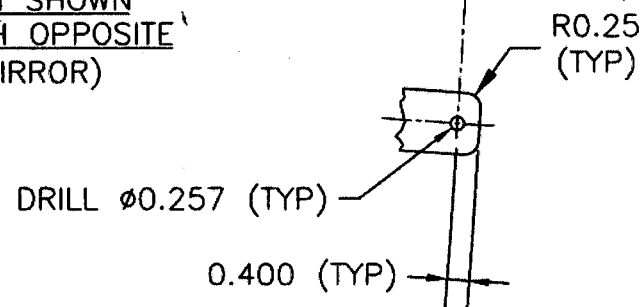
RELEASED  
RE 19.06.10



D2013-3 LH SHOWN  
D2013-4 RH OPPOSITE  
(FOR 212 MIRROR)



VIEW A-A



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. C
JB	RF	HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	SHEET 2 OF 3
KE	[Signature]	D2013	
DATE	TITLE	SCALE	
99.06.07	MIRROR BRACKET	NTS	

52275

RE 99.06.10

**RELEASED**  
(REF 99.06.10)

Technical drawing of a V-shaped metal part. The drawing includes the following dimensions and annotations:

- Top Section:** Two arrows labeled 'A' point to the top edges of the V-shape.
- Radius:**  $R0.38$  (REF) is indicated at the top center of the V-shape.
- Bend:**  $BEND PER JIG DT8201$  is noted near the top center.
- Leg Lengths:** The left leg is dimensioned as  $7.75$  and the right leg as  $8.75$ .
- Angles:** Both legs are dimensioned with a  $35^\circ$  angle from the horizontal.
- Reference Markers:** Four triangles labeled 'C' are placed along the legs of the V-shape.
- Left Flange:** A horizontal flange on the left is dimensioned as  $1.50$  (TYP).
- View A-A:** A cross-sectional view at the bottom left shows a  $95^\circ$  angle and a  $5^\circ$  offset. The text "POSITION TUBE OFFSET  $5^\circ$  IN JIG" is present.
- Bottom Center:** The text CUT LENGTH: 20.75 INCHES is centered at the bottom.
- Right Flange:** A cross-sectional view at the bottom right shows a  $R0.25$  (TYP) radius and a  $0.400$  (TYP) dimension. The text "DRILL  $\phi 0.257$  (TYP)" is present.

**VIEW A-A**

D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

COPIES ISSUED

DESIGN	JB	DRAWN BY	TR	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	REV. C
DATE	99.06.07	TITLE		D2013	SHEET 3 OF 3
			MIRROR BRACKET		
			SCALE		
			NTS		

52275